



SAFETY DATA SHEET

1. Identification

Product identifier Alpha Plaster
Other means of identification
SDS number 52000000004
Additional Products Alpha Mix, Alpha SC, Alpha T-NR, Alpha A-NR, Alpha P-NR

Synonyms Plaster
Recommended use Mold making material for ceramic industry.
Recommended restrictions Use in accordance with manufacturer's recommendations.

Manufacturer / Importer / Supplier / Distributor information
Company name KNAUF PLASTERS CO., LTD.
Address 29 Moo 7 Thaboonmee, Ko Chan, Chonburi 20240 THAILAND
Telephone 66-38-103-500
Website
Emergency phone number

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements
Hazard symbol None.
Signal word None.
Hazard statement None.
Precautionary statement
Prevention Observe good industrial hygiene practices.
Response Get medical attention/advice if you feel unwell.
Storage Store as indicated in Section 7.
Disposal Dispose of in accordance with local, state, and federal regulations.

Hazard(s) not otherwise None known.
Classified (HNOC)

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1)	26499-65-0	> 95

Composition Comments All concentrations are in percent by weight unless ingredient is a gas.

4. First-aid measures

Inhalation Dust irritates the respiratory system, and may cause coughing and difficulties in breathing. Move injured person into fresh air and keep person calm under observation. Get medical attention if symptoms persist.

Skin contact Contact with dust: Rinse area with plenty of water. Get medical attention if irritation develops or persists.

Eye contact Dust in the eyes: Do not rub eyes. Flush thoroughly with water. If irritation occurs, get medical assistance.



Ingestion	Plaster of Paris hardens and if ingested may result in stomach and intestinal blockage. Drinking gelatin solutions or large volumes of water may delay setting.
Most important symptoms/effects, acute and delayed	Under normal conditions of intended use, this product is not expected to be a health risk. Dust may irritate throat and respiratory system and cause coughing.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General Information	Ensure that medical personnel are aware of the material(s) involved.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not applicable.
Specific hazards arising from the chemical	Not a fire hazard.
Special protective equipment and precautions for firefighters	Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment / instructions	Use standard firefighting procedures and consider the hazards of other involved materials.
Specific methods	Cool material exposed to heat with water spray and remove it if no risk is involved.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	See Section 8 of the SDS for Personal Protective Equipment.
Methods and materials for containment and cleaning up	Vacuum up the spilled material. Vacuums used for this purpose should be equipped with HEPA filters. Containers must be labeled. Collect in approved containers and seal securely. For waste disposal, see Section 13 of the SDS.
Environmental precautions	Avoid discharge to drains, sewers, and other water systems.

7. Handling and storage

Precautions for safe handling	Minimize dust production when mixing, or opening and closing bags. Avoid inhalation of dust. Wear appropriate personal protective equipment. Wash hands after handling. Observe good industrial hygiene practices and use appropriate lifting techniques.
Conditions for safe storage, including any incompatibilities	Store in a cool, dry, well-ventilated place. Store away from incompatible materials. Avoid contact with acids, water, and moisture.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	TWA	10 mg/m ³	Inhalable fraction.



US. NIOSH: Pocket Guide to Chemical Hazards

Component	Type	Value	Form
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)	TWA	5 mg/m3	Respirable.
Biological Limit values	No biological exposure limits noted for the ingredient(s).		
Appropriate engineering control	Provide sufficient ventilation for operations causing dust formation. Observe occupational exposure limits and minimize the risk of exposure.		
Individual protection measures, such as personal protective equipment			
Eye/face protection	Wear approved safety goggles.		
Skin protection			
Hand protection	It is a good industrial hygiene practice to minimize skin contact. For prolonged or repeated skin contact use suitable protective gloves.		
Other	Normal work clothing (long sleeved shirts and long pants) is recommended.		
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended Exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), and approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplier respirator for uncontrolled releases or when air purifying respirator limitations may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use.		
Thermal hazards	None.		
General hygiene consideration	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment separately from regular wash. Observe any medical surveillance requirements.		

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Powder.
Color	White to off-white.
Odor	Low to no odor.
Odor threshold	Not applicable.
pH	6-8
Melting point/freezing point	Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit – lower (%)	Not applicable.
Flammability limit – upper (%)	Not applicable.
Explosive limit – lower (%)	Not applicable.
Explosive limit – upper (%)	Not applicable.



Vapor density	Not applicable.
Relative density	2.95 (H ₂ O=1)
Solubility(ies)	
Solubility (water)	0.15 – 0.4 g/100 g (H ₂ O)
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	2642 °F (1450 °C)
Viscosity	Not applicable.
Other information	
Bulk density	55 – 70 lb/ft ³
Particle size	Varies.
VOC (Weight %)	0 %

10. Stability and reactivity

Reactivity	Not Available
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	When mixed with water this product can become very hot. Encasing or making molds Of any body part can cause serious burns that may require surgical removal of affected tissue and even amputation of encased body part.
Incompatible materials	Acids. Exposure to water and acids must be supervised because the reactions are vigorous and produce large amounts of heat.
Hazardous decomposition products	Calcium oxides. Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Ingestion may cause irritation and stomach discomfort.
Inhalation	Airborne dust may irritate throat and upper respiratory system causing coughing.
Skin contact	Under normal conditions of intended use, this product does not pose a skin hazard.
Eye contact	Direct contact with airborne particulates may cause temporary irritation.
Symptoms related to the physical, chemical and toxicological characteristics	Dust may irritate eyes and mucous membranes of the nose, throat and upper respiratory system causing sneezing and/or coughing.

Information on toxicological effects

Acute toxicity	Not expected to be a hazard under normal conditions of intended use.
Skin corrosion/irritation	Not a skin irritant.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not expected to cause respiratory sensitization based on non-skin sensitization History.
Skin sensitization	Not a skin sensitizer, Plaster of Paris has displayed little sensitization potential.
Germ cell mutagenicity	No evidence of mutagenicity found in Ames bacterial tests.
Carcinogenicity	This material is not classified as a carcinogen by IARC, ACGIH, NTP or OSHA.
Reproductive toxicity	Not expected to be a reproductive hazard.
Specific target organ toxicity – single exposure	No data available, but none expected.
Specific target organ toxicity – Repeated exposure	No data available, but none expected.



Aspiration hazard
Chronic effects

Due to the physical form of the product it is not an aspiration hazard.
 No other specific acute or chronic health impact noted.

12. Ecological information

Ecotoxicity

The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1)(CAS26499-65-0)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) > 1970 mg/l ,96 hours
Persistence and degradability	Calcium sulfate dissolves in water forming calcium and sulfate ions.	
Bioaccumulative potential	Bioaccumulation is not expected.	
Mobility in soil	No data available	
Other adverse effects	None expected.	

13. Disposal considerations

Disposal instructions	Dispose in accordance with applicable federal, state, and local regulations. Recycle responsibly.
Local disposal regulations	Dispose of in accordance with local regulations.
Hazardous waste code	Not regulated.
Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Dispose on if accordance with local regulations.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable. This product is a solid. Therefore, bulk transport is governed by IMSBC code.

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard – No
 Delayed Hazard – No
 Fire Hazard – NO
 Pressure Hazard – No
 Reactivity Hazard – No



SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US State regulations

US. Massachusetts RTK – Substance List

Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)

US. News Jersey Worker and Community Right-to-Know Act

Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)

US. Pennsylvania Worker and community Right-to-Know Law

Plaster of Paris (Calcium Sulfate Hemihydrate CAS 10034-76-1) (CAS 26499-65-0)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

This product does not contain a chemical known to the state of California to cause cancer, birth defects or other reproductive harm.

US – California Proposition 65 – Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparations or last revision

Issue date	02-May-2017
Revision date	01-Jan-2023
Version #	02
Further information	Plaster of Paris: Is classified as a hazardous substance but is generally considered a safe material for routine use. When plaster of Paris is used responsibly it is not considered as a dangerous material. However, when mixed with water this product can become very hot. DO NOT attempt to make a cast enclosing any part of the body. Encasing any body part can cause serious burns and even amputation of the encased body part.

Disclaimer This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.